

# SAFETY DATA SHEET



ARALDITE® METAL G HARDENER

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : ARALDITE® METAL G HARDENER  
**Registration number** : Not available.  
**Product code** : 00087385  
**Product description** :  
**Other means of identification** : Not available.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Hardener for adhesive systems

### 1.3 Details of the supplier of the safety data sheet

**Supplier** : Huntsman Advanced Materials (Europe)BVBA  
Everslaan 45  
3078 Everberg / Belgium  
Tel.: +41 61 299 20 41  
Fax: +41 61 299 20 40

**e-mail address of person responsible for this SDS** : Global\_Product\_EHS\_AdMat@huntsman.com

E-mail address to request full REACH registration number upon EU member State Authority request :  
REACH\_Registration\_Nr\_AM@huntsman.com

### 1.4 Emergency telephone number

#### Supplier

**Telephone number** : EUROPE: +32 35 75 1234  
France ORFILA: +33(0)145425959  
ASIA: +65 6336-6011  
China: +86 20 39377888  
+86 532 83889090  
India: + 91 22 42 87 5333  
Australia: 1800 786 152  
New Zealand: 0800 767 437  
USA: +1/800/424.9300

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Eye Dam. 1, H318  
Skin Sens. 1, H317

**Ingredients of unknown toxicity** :

**Ingredients of unknown ecotoxicity** :

#### Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

**Classification** : Xi; R41  
R43

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**SECTION 2: Hazards identification**

**Human health hazards** : Risk of serious damage to eyes. May cause sensitisation by skin contact.  
**Additional information** : According to Directive 99/45/EC, Article 6, Paragraph 1b, classification derived from direct toxicological testing of the preparation take precedence over classification derived from using the conventional (calculation) method.

See Section 16 for the full text of the R phrases or H statements declared above.  
 See Section 11 for more detailed information on health effects and symptoms.

**2.2 Label elements**

**Hazard pictograms** : 

**Signal word** : Danger  
**Hazard statements** : Causes serious eye damage.  
 May cause an allergic skin reaction.

**Precautionary statements**

**General** : Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.  
**Prevention** : Wear protective gloves: > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL). Wear eye or face protection. Avoid breathing vapour.  
**Response** : IF IN EYES: Rinse cautiously with water for several minutes. Immediately call a POISON CENTER or physician.  
**Storage** : Not applicable.  
**Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.  
**Hazardous ingredients** : 2,4,6-tris(dimethylaminomethyl)phenol  
 Amines, polyethylenepoly-, triethylenetetramine fraction  
**Supplemental label elements** : Not applicable.

**Special packaging requirements**

**Containers to be fitted with child-resistant fastenings** : Not applicable.  
**Tactile warning of danger** : Not applicable.

**2.3 Other hazards**

**Other hazards which do not result in classification** : None known.

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures** : Mixture

Product/ingredient name	Identifiers	%	Classification		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	

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**SECTION 3: Composition/information on ingredients**

Benzyl alcohol	CAS: 100-51-6 EC: 202-859-9	7-13	Xn; R20/22	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	[1]
2,4,6-tris (dimethylaminomethyl) phenol	CAS: 90-72-2 EC: 202-013-9 RRN: 01-2119560597-27	3-7	Xn; R22 C; R34 R52/53	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318	[1]
Amines, polyethylenepoly-, triethylenetetramine fraction	CAS: 90640-67-8 EC: 292-588-2 RRN: 01-2119487919-13	3-7	Xn; R21/22 C; R34 R43  R52/53  <b>See Section 16 for the full text of the R- phrases declared above.</b>	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314  Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412  <b>See Section 16 for the full text of the H statements declared above.</b>	[1]

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern

**Other means of identification**

REACH Product name	CAS no.	Other	CAS no.
Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8	Amines, polyethylenepoly-, triethylenetetramine fraction	112-24-3

**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

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**SECTION 4: First aid measures**

- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

**4.2 Most important symptoms and effects, both acute and delayed**

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
 pain  
 watering  
 redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
 pain or irritation  
 redness  
 blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
 stomach pains

**4.3 Indication of any immediate medical attention and special treatment needed**

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.

**SECTION 5: Firefighting measures**

**5.1 Extinguishing media**

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

**5.2 Special hazards arising from the substance or mixture**

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**SECTION 5: Firefighting measures**

**Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
 carbon dioxide  
 carbon monoxide  
 nitrogen oxides  
 metal oxide/oxides

**5.3 Advice for firefighters**

**Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

**SECTION 6: Accidental release measures**

**6.1 Personal precautions, protective equipment and emergency procedures**

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**6.2 Environmental precautions**

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

**6.3 Methods and material for containment and cleaning up**

**Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

**6.4 Reference to other sections**

: See Section 1 for emergency contact information.  
 See Section 8 for information on appropriate personal protective equipment.  
 See Section 13 for additional waste treatment information.

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**SECTION 7: Handling and storage**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**7.1 Precautions for safe handling**

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- 7.2 Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

- Storage hazard class Huntsman Advanced Materials** : Storage class 12, Liquids, not dangerous

**7.3 Specific end use(s)**

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

**SECTION 8: Exposure controls/personal protection**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**8.1 Control parameters**

**Occupational exposure limits**

No exposure limit value known.

Workplace exposure limits (for total dust and inhalable quartz dust) must be complied with. If this is not possible, then suitable dust masks must be worn.

**W A R N I N G !** This product contains quartz, which has been classified by IARC as carcinogenic for humans (Group 1), and which can cause silicosis and lung cancer following exposure to respirable dust. It is therefore important to take particular care to avoid inhalation exposure when mechanically processing cured material (e.g. grinding, sanding, sawing).

QUARTZ (CAS RN 14808-60-7):

United Kingdom: TWA: 0.1 mg/m<sup>3</sup> 8 hour(s). Form: respirable dust

Ireland: OELV-8hr: 0.1 mg/m<sup>3</sup> 8 hour(s). Form: respirable dust

Switzerland: TWA: 0.15 mg/m<sup>3</sup> 8 hour(s). Form: respirable dust

Australia: TWA: 0.1 mg/m<sup>3</sup> 8 hour(s)

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**SECTION 8: Exposure controls/personal protection**

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**Derived effect levels**

Product/ingredient name	Type	Exposure	Value	Population	Effects
Benzyl alcohol	DNEL	Short term Dermal	47 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	450 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	9.5 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	90 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Dermal	28.5 mg/kg bw/day	Consumers	Systemic
	DNEL	Short term Inhalation	40.55 mg/m <sup>3</sup>	Consumers	Systemic
	DNEL	Short term Oral	25 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Dermal	5.7 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Inhalation	8.11 mg/m <sup>3</sup>	Consumers	Systemic
	DNEL	Long term Oral	5 mg/kg bw/day	Consumers	Systemic
2,4,6-tris(dimethylaminomethyl) phenol Amines, polyethylenepoly-, triethylenetetramine fraction	DNEL	Long term Inhalation	0.31 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Inhalation	5380 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	0.57 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	1 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	0.028 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Dermal	8 mg/kg bw/day	Consumers	Systemic
	DNEL	Short term Inhalation	1600 mg/m <sup>3</sup>	Consumers	Systemic
	DNEL	Short term Oral	20 mg/kg bw/day	Consumers	Systemic
	DNEL	Short term Dermal	1 mg/cm <sup>2</sup>	Consumers	Local
	DNEL	Short term Dermal	0.25 mg/kg bw/day	Consumers	Local
DNEL	Long term Inhalation	0.29 mg/m <sup>3</sup>	Consumers	Systemic	
DNEL	Long term Oral	0.41 mg/kg bw/day	Consumers	Systemic	
DNEL	Long term Dermal	0.43 mg/cm <sup>2</sup>	Consumers	Local	

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**SECTION 8: Exposure controls/personal protection**

Predicted effect concentrations

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
Benzyl alcohol	PNEC	Fresh water	1 mg/l	Assessment Factors
	PNEC	Marine	0.1 mg/l	Assessment Factors
	PNEC	PNECintermittent	2.3 mg/l	Assessment Factors
	PNEC	Sewage Treatment Plant	39 mg/l	Assessment Factors
	PNEC	Fresh water sediment	5.27 mg/kg	Assessment Factors
	PNEC	Marine water sediment	0.527 mg/kg	Assessment Factors
	PNEC	Soil	0.456 mg/kg	Assessment Factors
	PNEC	Secondary Poisoning	-	Assessment Factors
2,4,6-tris(dimethylaminomethyl) phenol	PNEC	Fresh water	0.084 mg/l	Assessment Factors
	PNEC	Marine	0.0084 mg/l	Assessment Factors
	PNEC	PNECintermittent	0.84 mg/l	Assessment Factors
	PNEC	Sewage Treatment Plant	0.2 mg/l	Assessment Factors
Amines, polyethylenepoly-, triethylenetetramine fraction	PNEC	Fresh water	190 µg/l	Assessment Factors
	PNEC	Fresh water sediment	95.9 mg/kg	Equilibrium Partitioning
	PNEC	Marine	38 µg/l	Assessment Factors
	PNEC	PNECintermittent	200 µg/l	Assessment Factors
	PNEC	Marine water sediment	19.2 mg/kg	Equilibrium Partitioning
	PNEC	Soil	19.1 mg/kg	Equilibrium Partitioning
	PNEC	Sewage Treatment Plant	4.25 mg/l	Assessment Factors
	PNEC	Secondary Poisoning	0.18 mg/kg	Assessment Factors

**8.2 Exposure controls**

**Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Material of gloves for long term application (BTT>480min):** : butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)

**Material of gloves for short term/splash application (10min <BTT<480min):** : nitrile rubber, neoprene

(BTT = Break Through Time)

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**SECTION 8: Exposure controls/personal protection**

Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at [www.gisbau.de](http://www.gisbau.de).

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**SECTION 9: Physical and chemical properties****9.1 Information on basic physical and chemical properties****Appearance**

- Physical state** : Liquid. [Paste.]  
**Colour** : Beige.  
**Odour** : Amine-like.  
**Odour threshold** : Not available.  
**pH** : Not available.  
**Melting point/freezing point** : Not available.  
**Initial boiling point and boiling range** : >200°C  
**Flash point** : Closed cup: >200°C  
**Evaporation rate** : Not available.  
**Flammability (solid, gas)** : Not available.  
**Burning time** : Not applicable.  
**Burning rate** : Not applicable.  
**Upper/lower flammability or explosive limits** : Not available.  
**Vapour pressure** : Not available.  
**Vapour density** : Not available.  
**Relative density** : Not available.  
**Solubility(ies)**  
**Water solubility** : practically insoluble

20 deg C

- Partition coefficient: n-octanol/ water (LogK<sub>ow</sub>)** : Not available.  
**Auto-ignition temperature** : Not available.  
**Decomposition temperature** : >200°C  
**Viscosity** : Dynamic (25°C): 200000 mPa·s  
Kinematic: Not available.  
Kinematic (40°C): Not available.

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**SECTION 9: Physical and chemical properties**

**Explosive properties** : Not available.  
**Oxidising properties** : Not available.

**9.2 Other information**

**Density** : 1.55 g/cm<sup>3</sup> [25°C (77°F)]

**SECTION 10: Stability and reactivity**

**10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**10.2 Chemical stability** : The product is stable.

**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**10.4 Conditions to avoid** : No specific data.

**10.5 Incompatible materials** : strong acids, strong bases, strong oxidising agents

**10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Decomposition products may include the following materials: Carbon oxides, Burning produces obnoxious and toxic fumes.

**SECTION 11: Toxicological information**

**11.1 Information on toxicological effects**

Acute toxicity

Product/ingredient name	Endpoint	Species	Result	Exposure
Benzyl alcohol	LC50 Inhalation Dusts and mists	Rat - Male, Female	>4178 mg/m <sup>3</sup>	4 hours
	LD50 Oral	Rat - Male	1620 mg/kg	-
2,4,6-tris (dimethylaminomethyl) phenol	LD50 Dermal	Rat - Male	>971 mg/kg	-
	LD50 Oral	Rat - Male, Female	2169 mg/kg	-
Amines, polyethylenepoly-, triethylenetetramine fraction	LD50 Dermal	Rabbit - Male, Female	1465.4 mg/kg	-
	LD50 Oral	Rat - Male, Female	1716.2 mg/kg	-

**Conclusion/Summary** : No additional information.

Acute toxicity estimates

Not available.

Irritation/Corrosion

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## SECTION 11: Toxicological information

Product/ingredient name	Test	Species	Route of exposure	Result
ARALDITE METAL G HARDENER	-	Rabbit	Skin	Non-irritant.
Benzyl alcohol	-	Rabbit	Eyes	Severe irritant
	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Non-irritant.
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Irritant
2,4,6-tris (dimethylaminomethyl) phenol	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Corrosive
	EPA CFR	Rabbit	Eyes	Corrosive
Amines, polyethylenepoly-, triethylenetetramine fraction	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Skin	Corrosive
	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Eyes	Corrosive

### Conclusion/Summary

#### Skin

: ARALDITE® METAL G HARDENER Non-irritating to the skin.  
 Benzyl alcohol Non-irritating to the skin.  
 2,4,6-tris (dimethylaminomethyl) phenol Corrosive to the skin.  
 Amines, polyethylenepoly-, triethylenetetramine fraction Corrosive to the skin.

#### Eyes

: ARALDITE® METAL G HARDENER Severely irritating to eyes.  
 Benzyl alcohol Irritating to eyes.  
 2,4,6-tris (dimethylaminomethyl) phenol Corrosive to eyes.  
 Amines, polyethylenepoly-, triethylenetetramine fraction Corrosive to eyes.

#### Respiratory

: No additional information.

### Sensitiser

Product/ingredient name	Test	Route of exposure	Species	Result
ARALDITE METAL G HARDENER	-	skin	Guinea pig	Sensitising
Benzyl alcohol	-	skin	Guinea pig	Not sensitizing
2,4,6-tris (dimethylaminomethyl) phenol	OECD 406 Skin Sensitization	skin	Guinea pig	Not sensitizing
Amines, polyethylenepoly-, triethylenetetramine fraction	OECD 406 Skin Sensitization	skin	Guinea pig	Sensitising

### Conclusion/Summary

#### Skin

: No additional information.

#### Respiratory

: No additional information.

### Mutagenicity

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## SECTION 11: Toxicological information

Product/ingredient name	Test	Result
Benzyl alcohol	OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative
2,4,6-tris (dimethylaminomethyl) phenol	OECD 471 Bacterial Reverse Mutation Test	Negative
	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Negative
	OECD 473 In vitro Mammalian Chromosomal Aberration Test	Negative
Amines, polyethylenepoly-, triethylenetetramine fraction	OECD 471 Bacterial Reverse Mutation Test	Positive
	OECD 482 Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells in vitro	Negative
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative

**Conclusion/Summary** : 2,4,6-tris (dimethylaminomethyl) phenol Amines, polyethylenepoly-, triethylenetetramine fraction

Not mutagenic in a standard battery of genetic toxicological tests.

The weight of the scientific evidence indicates that this material is non-genotoxic.

### Carcinogenicity

Product/ingredient name	Test	Species	Exposure	Result	Route of exposure	Target organs
Benzyl alcohol	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat	103 weeks; 5 days per week	Negative	Oral	-
Amines, polyethylenepoly-, triethylenetetramine fraction	OECD 451 Carcinogenicity Studies	Mouse	3 days per week	Negative	Dermal	-

**Conclusion/Summary** : No additional information.

### Reproductive toxicity

Product/ingredient name	Test	Species	Result/Result type	Target organs
2,4,6-tris (dimethylaminomethyl) phenol	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/Developmental Toxicity Screening Test	Rat	Oral: NOEL	-

**Conclusion/Summary** : Amines, polyethylenepoly-, triethylenetetramine fraction

In accordance with column 2 of Annex VII - X of Regulation (EC) No 1907/2006, the test for this property of the substance does not need to be conducted.

### Teratogenicity

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## SECTION 11: Toxicological information

Product/ingredient name	Test	Species	Result/Result type
Benzyl alcohol	-	Mouse - Female	550 mg/kg NOAEL
Amines, polyethylenepoly-, triethylenetetramine fraction	OECD 414 Prenatal Developmental Toxicity Study	Rat	0 to 750 mg/kg NOAEL
	OECD 414 Prenatal Developmental Toxicity Study	Rabbit	0 to 125 mg/kg NOAEL

**Conclusion/Summary** : No additional information.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Ingestion** : May cause burns to mouth, throat and stomach.
- Skin contact** : May cause an allergic skin reaction.
- Eye contact** : Causes serious eye damage.

### Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** : No specific data.
- Ingestion** : Adverse symptoms may include the following:  
stomach pains
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Potential chronic health effects

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## SECTION 11: Toxicological information

Product/ingredient name	Test	Result type	Result	Target organs
Benzyl alcohol	-	NOAEL -	400 mg/kg	central nervous system (CNS)
	OECD 412 Repeated Dose Inhalation Toxicity: 28-day or 14-day Study	NOEC Dusts and mists	1072 mg/m <sup>3</sup>	-
2,4,6-tris (dimethylaminomethyl) phenol	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	NOEL -	15 mg/kg	brain, liver, spleen
Amines, polyethylenepoly-, triethylenetetramine fraction	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL -	50 mg/kg/d	lungs

- Conclusion/Summary** : No additional information.
- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- IARC** : quartz (SiO<sub>2</sub>) 1
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.
- Other information** : Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
Benzyl alcohol	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	48 hours	Daphnia	230 mg/l
	OECD 201 Alga, Growth Inhibition Test	Acute EgC50	72 hours Static	Algae	770 mg/l
	EPA OPPTS	Acute LC50	96 hours Static	Fish	460 mg/l
	OECD 201 Alga, Growth Inhibition Test	Chronic NOEC	72 hours Static	Algae	310 mg/l
	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	51 mg/l
2,4,6-tris (dimethylaminomethyl) phenol	OECD 201 Alga, Growth Inhibition Test	Acute ErC50 (growth rate)	72 hours Static	Algae	84 mg/l
	Unknown guidelines	Acute LC50	96 hours Static	Daphnia	718 mg/l
	-	Acute LC50	96 hours Static	Fish	175 mg/l
	-	Chronic NOEC	72 hours Static	Algae	6.25 mg/l
Amines, polyethylenepoly-, triethylenetetramine fraction	No official guidelines	Acute EC50	30 minutes Static	Bacteria	800 mg/l
	EU EC C.2 Acute Toxicity for	Acute EC50	48	Daphnia	31.1 mg/l

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**SECTION 12: Ecological information**

	Daphnia		hours Static			
	OECD 201 Alga, Growth Inhibition Test	Acute ErC50 (growth rate)	72	Algae	20	mg/l
	EPA OPPTS EPA OTS 797. 1400	Acute LC50	hours Semi-static	Fish	330	mg/l
	No official guidelines	Chronic EC10	96 hours Static	Bacteria	42.5	mg/l
	OECD OECD 202: Part II (Daphnia sp., Reproduction Test)	Chronic EC10	30 minutes Static	Daphnia	1.9	mg/l
	OECD 201 Alga, Growth Inhibition Test	Chronic NOECr	21 days Semi-static	Algae	<2.5	mg/l
			72 hours Semi-static			

**Conclusion/Summary** : Benzyl alcohol Not toxic or harmful to aquatic organisms.

**12.2 Persistence and degradability**

Product/ingredient name	Test	Period	Result
Benzyl alcohol	OECD 301A Ready Biodegradability - DOC Die-Away Test	21 days	95 to 97 %
2,4,6-tris (dimethylaminomethyl) phenol	OECD 301D Ready Biodegradability - Closed Bottle Test	28 days	4 %
Amines, polyethylenepoly-, triethylenetetramine fraction	OECD 302A Inherent Biodegradability: Modified SCAS Test	84 days	20 %
	OECD 301D Ready Biodegradability - Closed Bottle Test	162 days	0 %

**Conclusion/Summary** : Amines, polyethylenepoly-, triethylenetetramine fraction Not biodegradable

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Benzyl alcohol	-	-	Readily
2,4,6-tris (dimethylaminomethyl) phenol	-	-	Not readily
Amines, polyethylenepoly-, triethylenetetramine fraction	-	-	Not readily

**12.3 Bioaccumulative potential**

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Benzyl alcohol	1.1	1	low
2,4,6-tris (dimethylaminomethyl) phenol	0.219	-	low
Amines, polyethylenepoly-, triethylenetetramine fraction	-2.65	-	low

**12.4 Mobility in soil**

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**SECTION 12: Ecological information**

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

**12.5 Results of PBT and vPvB assessment**

Not applicable.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

**12.7 Other ecological information**

**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**13.1 Waste treatment methods**

**Product**

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : Yes.

**European waste catalogue (EWC)**

Waste code	Waste designation
07 02 04*	other organic solvents, washing liquids and mother liquors

**Packaging**

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

**SECTION 14: Transport information**

	14.1 UN number	14.2 UN proper shipping name
<b>ADR/RID</b>	Not regulated.	-
<b>IMDG</b>	Not regulated.	-
<b>IATA</b>	Not regulated.	-

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**SECTION 14: Transport information**

	<b>14.3 Transport hazard class(es)</b>	<b>14.4 Packing group</b>	<b>14.5 Environmental hazards</b>	<b>14.6 Special precautions for user</b>	<b>Additional information</b>
<b>ADR/RID</b>	-	-	No.	<b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	-
<b>IMDG</b>	-	-	No.	<b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	-
<b>IATA</b>	-	-	No.	<b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	-

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** : Not applicable.

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**SECTION 15: Regulatory information****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****EU Regulation (EC) No. 1907/2006 (REACH)**

This product is compliant with the REACH Regulation EC 1907/2006.

Huntsman has pre-registered and is registering all of the substances that it manufactures in or imports into the European Economic Area (EEA) that are subject to Title II of the REACH Regulation.

**Annex XIV - List of substances subject to authorisation****Annex XIV**

None of the components are listed.

**Substances of very high concern**

None of the components are listed.

**Annex XVII - Restrictions** : Not applicable.  
**on the manufacture,  
 placing on the market  
 and use of certain  
 dangerous substances,  
 mixtures and articles**

**Other EU regulations**

**Europe inventory** : All components are listed or exempted.

**Black List Chemicals** : Not listed

**Priority List Chemicals** : Not listed

**Integrated pollution  
 prevention and control  
 list (IPPC) - Air** : Not listed

**Integrated pollution  
 prevention and control  
 list (IPPC) - Water** : Not listed

**National regulations**

**References** : The provision of Safety Data Sheets comes under Regulation 6 of CHIP (CHIP is the recognised abbreviation for the Chemicals Hazard Information and Packaging Regulations). This is an addition to the Health and Safety at Work Act 1974.

**Australia inventory (AICS)** : All components are listed or exempted.

**Canada inventory** : Not determined.

**China inventory (IECSC)** : All components are listed or exempted.

**Japan inventory** : Not determined.

**Korea inventory (KECI)** : All components are listed or exempted.

**New Zealand Inventory of  
 Chemicals (NZIoC)** : All components are listed or exempted.

**Philippines inventory  
 (PICCS)** :

**United States inventory  
 (TSCA 8b)** : All components are listed or exempted.

**Chemical Weapons  
 Convention List Schedule I  
 Chemicals** : Not listed

**Chemical Weapons  
 Convention List Schedule II  
 Chemicals** : Not listed

**Chemical Weapons  
 Convention List Schedule III  
 Chemicals** : Not listed

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## SECTION 15: Regulatory information

**15.2 Chemical Safety Assessment** : This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** : ATE = Acute Toxicity Estimate  
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
 DNEL = Derived No Effect Level  
 EUH statement = CLP-specific Hazard statement  
 PNEC = Predicted No Effect Concentration  
 RRN = REACH Registration Number

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Eye Dam. 1, H318 Skin Sens. 1, H317	Expert judgment Expert judgment

**Full text of abbreviated H statements** : H302 Harmful if swallowed.  
 H312 Harmful in contact with skin.  
 H314 Causes severe skin burns and eye damage.  
 H317 May cause an allergic skin reaction.  
 H318 Causes serious eye damage.  
 H319 Causes serious eye irritation.  
 H332 Harmful if inhaled.  
 H412 Harmful to aquatic life with long lasting effects.

**Full text of classifications [CLP/GHS]** : Acute Tox. 4, H302 ACUTE TOXICITY (oral) - Category 4  
 Acute Tox. 4, H312 ACUTE TOXICITY (dermal) - Category 4  
 Acute Tox. 4, H332 ACUTE TOXICITY (inhalation) - Category 4  
 Aquatic Chronic 3, H412 LONG-TERM AQUATIC HAZARD - Category 3  
 Eye Dam. 1, H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1  
 Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2  
 Skin Corr. 1B, H314 SKIN CORROSION/IRRITATION - Category 1B  
 Skin Corr. 1C, H314 SKIN CORROSION/IRRITATION - Category 1C  
 Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1  
 Skin Sens. 1B, H317 SKIN SENSITIZATION - Category 1B

**Full text of abbreviated R phrases** : R22- Harmful if swallowed.  
 R20/22- Harmful by inhalation and if swallowed.  
 R21/22- Harmful in contact with skin and if swallowed.  
 R34- Causes burns.  
 R41- Risk of serious damage to eyes.  
 R43- May cause sensitisation by skin contact.  
 R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Full text of classifications [DSD/DPD]** : C - Corrosive  
 Xn - Harmful  
 Xi - Irritant

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**Notice to reader**

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## SECTION 16: Other information

*While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.*

**IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.**

**THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.**

*Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.*

ARALDITE® is a registered trademark of Huntsman Corporation or an affiliate thereof in one or more countries, but not all countries.

**NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE. NO PART OF THIS DATA SHEET MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM, OR BY ANY MEANS, WITHOUT PERMISSION IN WRITING FROM HUNTSMAN. ALL REQUESTS FOR PERMISSION TO REPRODUCE MATERIAL FROM THIS DATA SHEET SHOULD BE DIRECTED TO HUNTSMAN, MANAGER, PRODUCT SAFETY AT THE ABOVE ADDRESS.**

# SAFETY DATA SHEET



ARALDITE® METAL G RESIN

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : ARALDITE® METAL G RESIN  
**Registration number** : Not available.  
**Product code** : 00087384  
**Product description** : Component for adhesive applications  
**Other means of identification** : Not available.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Component for adhesive applications

### 1.3 Details of the supplier of the safety data sheet

**Supplier** : Huntsman Advanced Materials (Europe)BVBA  
Everslaan 45  
3078 Everberg / Belgium  
Tel.: +41 61 299 20 41  
Fax: +41 61 299 20 40

**e-mail address of person responsible for this SDS** : Global\_Product\_EHS\_AdMat@huntsman.com

E-mail address to request full REACH registration number upon EU member State Authority request :  
REACH\_Registration\_Nr\_AM@huntsman.com

### 1.4 Emergency telephone number

#### Supplier

**Telephone number** : EUROPE: +32 35 75 1234  
France ORFILA: +33(0)145425959  
ASIA: +65 6336-6011  
China: +86 20 39377888  
+86 532 83889090  
India: + 91 22 42 87 5333  
Australia: 1800 786 152  
New Zealand: 0800 767 437  
USA: +1/800/424.9300

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Irrit. 2, H315  
Eye Irrit. 2, H319  
Skin Sens. 1, H317  
Aquatic Chronic 2, H411

**Ingredients of unknown toxicity** :

**Ingredients of unknown ecotoxicity** :

#### Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

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## SECTION 2: Hazards identification

- Classification** : Xi; R36/38  
R43  
N; R51/53
- Human health hazards** : Irritating to eyes and skin. May cause sensitisation by skin contact.
- Environmental hazards** : Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

**Hazard pictograms** :



**Signal word** : Warning

**Hazard statements** : Causes serious eye irritation.  
Causes skin irritation.  
May cause an allergic skin reaction.  
Toxic to aquatic life with long lasting effects.

#### Precautionary statements

**General** : Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.

**Prevention** : Wear protective gloves: > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL). Wear eye or face protection. Avoid release to the environment.

**Response** : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**Storage** : Not applicable.

**Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazardous ingredients** : reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)

**Supplemental label elements** : Not applicable.

**Supplemental label elements** : Contains epoxy constituents. See information supplied by the manufacturer.

#### Special packaging requirements

**Containers to be fitted with child-resistant fastenings** : Not applicable.

**Tactile warning of danger** : Not applicable.

### 2.3 Other hazards

**Other hazards which do not result in classification** : None known.

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**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures** : Mixture

Product/ingredient name	Identifiers	%	Classification		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	CAS: 25068-38-6 EC: 500-033-5 RRN: 01-2119456619-26	13-30	Xi; R36/38 R43 N; R51/53	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317  Aquatic Chronic 2, H411	[1]
2-[[3-Hydroxy-2,2-bis[(1-oxoallyl)oxy]methyl]propoxy]methyl]-2-[[1-oxoallyl)oxy]methyl]-1,3-propanediyl diacrylate	CAS: 60506-81-2 EC: 262-270-8	13-30	Xi; R36	Eye Irrit. 2, H319	[1]
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	CAS: 9003-36-5 EC: 500-006-8 RRN: 01-2119454392-40	7-13	Xi; R38 R43 N; R51/53	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
Hydroquinone	CAS: 123-31-9 EC: 204-617-8	0.1-1	Carc. Cat. 3; R40  Muta. Cat. 3; R68 Xn; R22 Xi; R41 R43 N; R50	Acute Tox. 4, H302  Eye Dam. 1, H318 Skin Sens. 1, H317 Muta. 2, H341 Carc. 2, H351 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	[1] [2]
			<b>See Section 16 for the full text of the R-phrases declared above.</b>	<b>See Section 16 for the full text of the H statements declared above.</b>	

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern

**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

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## SECTION 4: First aid measures

- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : Irritating to mouth, throat and stomach.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
 pain or irritation  
 watering  
 redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
 irritation  
 redness
- Ingestion** : No specific data.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

### 5.2 Special hazards arising from the substance or mixture

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## SECTION 5: Firefighting measures

**Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
 carbon dioxide  
 carbon monoxide  
 sulfur oxides  
 halogenated compounds  
 metal oxide/oxides

### 5.3 Advice for firefighters

**Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### 6.3 Methods and material for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

### 6.4 Reference to other sections

: See Section 1 for emergency contact information.  
 See Section 8 for information on appropriate personal protective equipment.  
 See Section 13 for additional waste treatment information.

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## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

- : Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

### Storage hazard class Huntsman Advanced Materials

- : Storage class 10, Environmentally hazardous liquids

### 7.3 Specific end use(s)

- Recommendations** : Not available.  
**Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

#### Occupational exposure limits

Product/ingredient name	Exposure limit values
1,4-dihydroxybenzene	<b>EH40/2005 WELs (United Kingdom (UK), 12/2011).</b> TWA: 0.5 mg/m <sup>3</sup> 8 hours.

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment

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## SECTION 8: Exposure controls/personal protection

of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

### Derived effect levels

Product/ingredient name	Type	Exposure	Value	Population	Effects
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	DNEL	Short term Dermal	8.33 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	12.25 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	8.33 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	12.25 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Dermal	3.571 mg/kg bw/day	Consumers	Systemic
	DNEL	Short term Oral	0.75 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Dermal	3.571 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Oral	0.75 mg/kg bw/day	Consumers	Systemic

### Predicted effect concentrations

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	PNEC	Fresh water	0.006 mg/l	Assessment Factors
	PNEC	Marine	0.0006 mg/l	Assessment Factors
	PNEC	PNECintermittent	0.018 mg/l	Assessment Factors
	PNEC	Fresh water sediment	0.996 mg/kg	Equilibrium Partitioning
	PNEC	Marine water sediment	0.0996 mg/kg	Equilibrium Partitioning
	PNEC	Soil	0.196 mg/kg	Equilibrium Partitioning
	PNEC	Sewage Treatment Plant	10 mg/l	Assessment Factors
	PNEC	Secondary Poisoning	11 mg/kg	-

## 8.2 Exposure controls

**Appropriate engineering controls** : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

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- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Material of gloves for long term application (BTT>480min):** : butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)
- Material of gloves for short term/splash application (10min <BTT<480min):** : nitrile rubber, neoprene  
 (BTT = Break Through Time)
- Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at [www.gisbau.de](http://www.gisbau.de).
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

- Physical state** : Liquid.
- Colour** : grey
- Odour** : Slight
- Odour threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : >200°C
- Flash point** : Closed cup: >100°C
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Burning time** : Not applicable.
- Burning rate** : Not applicable.



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Product/ingredient name	Endpoint	Species	Result	Exposure
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	LC0 Inhalation Vapour	Rat - Male	0.00001 ppm	5 hours
	LD50 Dermal	Rat - Male, Female	>2000 mg/kg	-
	LD50 Oral	Rat - Female	>2000 mg/kg	-
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	LD50 Dermal	Rat - Male, Female	>2000 mg/kg	-
	LD50 Oral	Rat - Male, Female	>5000 mg/kg	-
Hydroquinone	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>375 mg/kg	-

**Conclusion/Summary** : No additional information.

### Acute toxicity estimates

Not available.

### Irritation/Corrosion

Product/ingredient name	Test	Species	Route of exposure	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Mild irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Mild irritant
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Non-irritant.
	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Mild irritant
Hydroquinone	-	Rabbit	Skin	Non-irritant.

### Conclusion/Summary

**Skin** : reaction product: Irritating to skin.  
 bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)  
 Hydroquinone Non-irritating to the skin.

**Eyes** : reaction product: Irritating to eyes.  
 bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)  
 formaldehyde, Non-irritating to the eyes.  
 oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

**Respiratory** : No additional information.

### Sensitiser

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Product/ingredient name	Test	Route of exposure	Species	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 429 Skin Sensitisation: Local Lymph Node Assay	skin	Mouse	Sensitising
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	OECD 429 Skin Sensitisation: Local Lymph Node Assay	skin	Mouse	Sensitising
Hydroquinone	OECD 429 Skin Sensitisation: Local Lymph Node Assay	skin	Mouse	Sensitising

**Conclusion/Summary**

**Skin** : No additional information.  
**Respiratory** : No additional information.

**Mutagenicity**

Product/ingredient name	Test	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 471 Bacterial Reverse Mutation Test	Positive
	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Positive
	OECD 478 Genetic Toxicology: Rodent Dominant Lethal Test	Negative
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	EPA OPPTS	Negative
	OECD 471 Bacterial Reverse Mutation Test	Positive
	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Positive
	OECD 473 In vitro Mammalian Chromosomal Aberration Test	Positive
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative
	OECD 486 Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo	Negative
Hydroquinone	-	Positive
	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Positive
	OECD 483 Mammalian Spermatogonial Chromosome Aberration Test	Positive
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Positive
	OECD 471 Bacterial Reverse Mutation Test	Negative
	OECD 473 In vitro Mammalian Chromosomal Aberration Test	Negative
	OECD 478 Genetic Toxicology: Rodent Dominant Lethal Test	Negative

**Conclusion/Summary** : No additional information.

**Carcinogenicity**

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Product/ingredient name	Test	Species	Exposure	Result	Route of exposure	Target organs
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)  Hydroquinone	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat	2 years; 7 days per week	Negative	Oral	-
	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat	2 years; 5 days per week	Negative	Dermal	-
	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Mouse	2 years; 3 days per week	Negative	Dermal	-
	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat	103 weeks; 5 days per week	Positive	Oral	-
	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Mouse	103 weeks; 5 days per week	Positive	Oral	-

**Conclusion/Summary** : No additional information.

**Reproductive toxicity**

Product/ingredient name	Test	Species	Result/Result type	Target organs
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700) formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol Hydroquinone	OECD 416 Two-Generation Reproduction Toxicity Study	Rat	Oral: 540 mg/kg NOEL	-
	OECD 416 Two-Generation Reproduction Toxicity Study	Rat	Oral: 540 mg/kg NOEL	-
	EPA CFR	Rat	Oral: 15 mg/kg NOAEL	-

**Conclusion/Summary** : No additional information.

**Teratogenicity**

Product/ingredient name	Test	Species	Result/Result type
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)  formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol Hydroquinone	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	>540 mg/kg NOEL
	EPA CFR	Rabbit - Female	>300 mg/kg NOEL
	OECD 414 Prenatal Developmental Toxicity Study	Rabbit - Female	180 mg/kg NOAEL
	EPA CFR	Rabbit - Female	>300 mg/kg NOEL
	OECD 414 Prenatal Developmental Toxicity Study	Rat	-
	EPA CFR	Rabbit	-

**Conclusion/Summary** : No additional information.

**Specific target organ toxicity (single exposure)**

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Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Not available.

Potential acute health effects

- Inhalation** : No known significant effects or critical hazards.
- Ingestion** : Irritating to mouth, throat and stomach.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Eye contact** : Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** : No specific data.
- Ingestion** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Product/ingredient name	Test	Result type	Result	Target organs
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL -	50 mg/kg	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOEL	10 mg/kg	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOAEL	100 mg/kg	-
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol Hydroquinone	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL -	250 mg/kg	-
	-	LOAEL -	100 mg/kg/d	-
	-	LOAEL	100 mg/kg/d	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOAEL	109.6 mg/kg/d	-

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<b>Conclusion/Summary</b>	: No additional information.
<b>General</b>	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
<b>Carcinogenicity</b>	: No known significant effects or critical hazards.
<b>IARC</b>	: Hydroquinone <span style="float: right;">3</span>
<b>Mutagenicity</b>	: No known significant effects or critical hazards.
<b>Teratogenicity</b>	: No known significant effects or critical hazards.
<b>Developmental effects</b>	: No known significant effects or critical hazards.
<b>Fertility effects</b>	: No known significant effects or critical hazards.
<b>Other information</b>	: Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	EPA CFR	Acute EC50	72 hours Static	Algae	9.4 mg/l
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	48 hours Static	Daphnia	1.7 mg/l
	Unknown guidelines	Acute IC50	3 hours Static	Bacteria	>100 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	1.5 mg/l
	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	0.3 mg/l
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	OECD 201 Alga, Growth Inhibition Test	Acute EC50	72 hours Static	Algae	1.8 mg/l
	OECD 202 Part I ( <i>Daphnia</i> sp., Acute Immobilisation test)	Acute EC50	48 hours Static	Daphnia	1.6 mg/l
	-	Acute IC50	3 hours Static	Bacteria	>100 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Semi-static	Fish	0.55 mg/l
	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	0.3 mg/l
Hydroquinone	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	48 hours	Daphnia	0.134 mg/l
	OECD 201 Alga, Growth Inhibition Test	Acute ErC50 (growth rate)	72 hours	Algae	0.33 mg/l
	-	Acute IC50	2 hours	Bacteria	71 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours	Fish	0.638 mg/l
	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days	Daphnia	0.0057 mg/l
OECD 201 Alga, Growth Inhibition Test	Chronic NOECr	72 hours	Algae	0.019 mg/l	

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**Conclusion/Summary** : No additional information.

### 12.2 Persistence and degradability

Product/ingredient name	Test	Period	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700) formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol Hydroquinone	OECD Derived from OECD 301F (Biodegradation Test)	28 days	5 %
	EU	28 days	0 %
	OECD 301C Ready Biodegradability - Modified MITI Test (I)	14 days	70 %

**Conclusion/Summary** : reaction product: Not readily biodegradable.  
bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700) Readily biodegradable  
Hydroquinone

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700) formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol Hydroquinone	Fresh water 4.83 days Fresh water 3.58 days Fresh water 7.1 days	-	Not readily
	-	-	Not readily
	-	-	Readily

### 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	3.242	31	low
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	2.7 to 3.6	-	low
Hydroquinone	0.59	3.162	low

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

### 12.5 Results of PBT and vPvB assessment

Not applicable.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

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### 12.7 Other ecological information

## SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 13.1 Waste treatment methods

#### Product

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : Yes.

#### European waste catalogue (EWC)

Waste code	Waste designation
07 02 08*	other still bottoms and reaction residues

#### Packaging

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spill material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 14: Transport information

	14.1 UN number	14.2 UN proper shipping name
<b>ADR/RID</b>	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A epoxy resin)
<b>IMDG</b>	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A epoxy resin). Marine pollutant
<b>IATA</b>	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A epoxy resin)

	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards	14.6 Special precautions for user	Additional information

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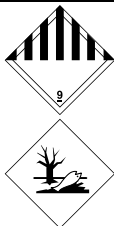
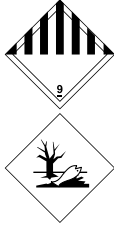
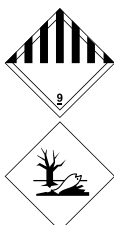
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**SECTION 14: Transport information**

<p><b>ADR/RID</b></p>	<p>9</p> 	<p>III</p>	<p>Yes.</p>	<p><b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.</p>	<p>The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.</p> <p><b><u>Hazard identification number</u></b> 90</p> <p><b><u>Special provisions</u></b> 274 335 601</p> <p><b><u>Tunnel code</u></b> E</p>
<p><b>IMDG</b></p>	<p>9</p> 	<p>III</p>	<p>Yes.</p>	<p><b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.</p>	<p>The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.</p> <p><b><u>Emergency schedules (EmS)</u></b> F-A S-F</p>
<p><b>IATA</b></p>	<p>9</p> 	<p>III</p>	<p>Yes.</p>	<p><b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.</p>	<p>The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.</p> <p><b><u>Passenger and Cargo Aircraft</u></b> Quantity limitation: 450 L Packaging instructions: 964</p> <p><b><u>Cargo Aircraft Only</u></b> Quantity limitation: 450 L Packaging instructions: 964</p>

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** : Not applicable.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU Regulation (EC) No. 1907/2006 (REACH)

This product is compliant with the REACH Regulation EC 1907/2006.

Huntsman has pre-registered and is registering all of the substances that it manufactures in or imports into the European Economic Area (EEA) that are subject to Title II of the REACH Regulation.

#### Annex XIV - List of substances subject to authorisation

##### Annex XIV

None of the components are listed.

##### Substances of very high concern

None of the components are listed.

**Annex XVII - Restrictions** : Not applicable.  
**on the manufacture,  
 placing on the market  
 and use of certain  
 dangerous substances,  
 mixtures and articles**

#### Other EU regulations

**Europe inventory** : All components are listed or exempted.

**Black List Chemicals** : Not listed

**Priority List Chemicals** : Not listed

**Integrated pollution  
 prevention and control  
 list (IPPC) - Air** : Listed

**Integrated pollution  
 prevention and control  
 list (IPPC) - Water** : Listed

Product/ingredient name	Carcinogenic effects	Mutagenic effects	Developmental effects	Fertility effects
1,4-dihydroxybenzene	Carc. 2, H351	Muta. 2, H341	-	-

#### National regulations

**References** : The provision of Safety Data Sheets comes under Regulation 6 of CHIP (CHIP is the recognised abbreviation for the Chemicals Hazard Information and Packaging Regulations). This is an addition to the Health and Safety at Work Act 1974.

**Australia inventory (AICS)** : All components are listed or exempted.

**Canada inventory** : All components are listed or exempted.

**China inventory (IECSC)** : All components are listed or exempted.

**Japan inventory** : Not determined.

**Korea inventory (KECI)** : Not determined.

**New Zealand Inventory of  
 Chemicals (NZIoC)** :

**Philippines inventory  
 (PICCS)** : All components are listed or exempted.

**United States inventory  
 (TSCA 8b)** : All components are listed or exempted.

**Chemical Weapons  
 Convention List Schedule I  
 Chemicals** : Not listed

**Chemical Weapons  
 Convention List Schedule II  
 Chemicals** : Not listed

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## SECTION 15: Regulatory information

**Chemical Weapons Convention List Schedule III Chemicals** : Not listed

**15.2 Chemical Safety Assessment** : This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** : ATE = Acute Toxicity Estimate  
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
 DNEL = Derived No Effect Level  
 EUH statement = CLP-specific Hazard statement  
 PNEC = Predicted No Effect Concentration  
 RRN = REACH Registration Number

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 2, H411	Calculation method

**Full text of abbreviated H statements** : H302 Harmful if swallowed.  
 H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H318 Causes serious eye damage.  
 H319 Causes serious eye irritation.  
 H341 Suspected of causing genetic defects.  
 H351 Suspected of causing cancer.  
 H400 Very toxic to aquatic life.  
 H410 Very toxic to aquatic life with long lasting effects.  
 H411 Toxic to aquatic life with long lasting effects.

**Full text of classifications [CLP/GHS]** : Acute Tox. 4, H302 ACUTE TOXICITY (oral) - Category 4  
 Aquatic Acute 1, H400 ACUTE AQUATIC HAZARD - Category 1  
 Aquatic Chronic 1, H410 LONG-TERM AQUATIC HAZARD - Category 1  
 Aquatic Chronic 2, H411 LONG-TERM AQUATIC HAZARD - Category 2  
 Carc. 2, H351 CARCINOGENICITY - Category 2  
 Eye Dam. 1, H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1  
 Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2  
 Muta. 2, H341 GERM CELL MUTAGENICITY - Category 2  
 Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2  
 Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

**Full text of abbreviated R phrases** : R40- Limited evidence of a carcinogenic effect.  
 R68- Possible risk of irreversible effects.  
 R22- Harmful if swallowed.  
 R41- Risk of serious damage to eyes.  
 R36- Irritating to eyes.  
 R38- Irritating to skin.  
 R36/38- Irritating to eyes and skin.  
 R43- May cause sensitisation by skin contact.  
 R50- Very toxic to aquatic organisms.  
 R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

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## SECTION 16: Other information

**Full text of classifications [DSD/DPD]** : Carc. Cat. 3 - Carcinogen category 3  
Muta. Cat. 3 - Mutagen category 3  
Xn - Harmful  
Xi - Irritant  
N - Dangerous for the environment

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